



Crane accidents are thankfully fairly rare, however, when an accident occurs it often results in fatal or serious injury. In recent years the number of deaths caused by cranes in the UK has averaged one per year. LOLER specifies the need for an annual thorough examination but regular visual checks are vital to minimising risks.

Around a quarter of all crane incidents involve a dropped load, an estimated 80% were attributed to poor maintenance.

GET TO KNOW YOUR OVERHEAD CRANE

CARRY OUT PRE-USE CHECKS

- 1 Hook / Hook Blocks**
Operating correctly – prevents load but block from sliding any part of the frame; Free from wear, deformation and cracks; Securely in place
- 2 Lifting in Correct Order**
Operating correctly with no excess force observed (slipping/grinding) correct assembly; Correct operating area in line of distribution
- 3 Cranes**
No sign of external defect (bent), damaged, signs of overloading, painted (overloading)
- 4 Brakes**
Free of excessive wear, deformation, cracks or serious damage; In good condition with manufacturer's guidelines; Functioning correctly – free from oil and adequate stopping distance
- 5 Operator Seat**
Good view clearly to rear; Free and secure prior to commencing operation
- 6 Position / Secure Control**
Control/operation controls; Free from overloading and operating correctly; Labels are correct (and visible); Control cables secure and damage free
- 7 Hooks / Load Beams**
Check for any distortions, wear, bending and damage along entire length; Check for markings indicating, attaching, fixed angles, broken strands, etc.
- 8 Hook / Safety Catch**
Free from cracks, wear or damage; Free rotation; In correct arrangement; Capable of fully control and engage; Labels correct and visible correctly
- 9 Wire Cables**
Operating correctly; Free from wear, deformation and cracks; Securely in place; Supports and connections secure and free from damage
- 10 Wire Ropes / Hoist**
Correctly placed; Free from wear, deformation or cracks; Check labels (working freely with no sign of wear, damage or cracks)
- 11 Wire Rops & Hoists**
Insured by safety cables, huffs and huffs; Free from wear, deformation and cracks
- 12 Motor / Drives**
Free from wear and damage; Oil levels correct; No sign of leaks
- 13 Warning Labels / Symbols**
Visible and correct; Warning devices operational; PPE, & safety labels clearly visible and legible; Operator manual readily available
- 14 Ancillary Equipment**
Checks equipment such as chains, wire slings, shackles, eye bolts, magnets, various others; Hooks will use 10 for purpose and inspected
- 15 LOTO**
Lock-out/Tag-out procedures in place and observed during maintenance and down time; Release tags and ropes available prior to operation



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