

does not quite return against its stop. This will hold clutch lever (3, figure 3) in its fully extended position at all times.

- D. Turn clutch push rod adjusting screw (3, figure 12) inward (right) until clutch hand lever has 1/8 of its full movement free before clutch starts to release. This can be determined by a slight increase in tension on the clutch hand lever at the above point as it is being moved to the released position. Tighten clutch push rod adjusting screw lock nut (3, figure 12) in place without disturbing the setting of the adjusting screw.

If the clutch continues to slip under load or drag is released position, clutch spring may need adjustment, or some of the clutch friction plates may be worn and require replacement, or they may be oil soaked and in need of washing and drying.

When the clutch must be adjusted or taken apart, it is advisable to have it serviced by a Harley-Davidson dealer where any needed new parts are at hand.

## CHASSIS

### 1. CHAINS

#### A. Front Chain Adjustment

The adjustment of the front chain can be checked through the oil filler opening (13, figure 3) located near the top of the chain cover. A correctly adjusted front chain has one inch free up and down movement half way between engine and clutch sprockets.

To adjust chain, lay motorcycle on its right side to rest on front safety-guard. Remove left foot rest bolt and foot rest. Remove chain cover which is secured in place by three screws. Front chain is adjusted by means of a shoe which is raised or lowered, underneath the chain, to tighten or loosen chain. The shoe supporting bracket is secured to back side of chain compartment by two cap screws. Loosen cap screws, raise or lower shoe the amount required to obtain correct chain adjustment. Tighten cap screws, install chain cover and foot rest. Front chain adjustment should be checked every 2000 miles.

#### B. Rear Chain Adjustment (see figure 15)

A correctly adjusted rear chain should have 1/2 inch free up and down movement half way between transmission countershaft and rear wheel sprockets. To adjust chain, loosen axle nut (8) on right side of motorcycle; loosen lock nuts (5) on rear wheel adjusting studs (4). The adjusting studs extended through and out

the rear ends of frame fittings on either side. The outer nuts (5) are lock nuts; the inner nuts (6) are adjusting nuts. Turning adjusting nuts clockwise moves the wheel back to tighten chain; turning adjusting nuts counter-clockwise and tapping each end of the axle to move wheel forward will loosen chain. Turn adjusting nut (6) on either side exactly the same number of turns to maintain alignment of wheel. With lock nut (5) tight against adjusting nut (6), the distance from lock nut to outer end of adjusting stud (4) should be the same on both sides. Check correct alignment of wheel by observing that tire runs about midway between rear frame tubes and also that rear wheel sprocket runs centrally in the chain. When readjustment is completed, be sure to securely retighten rear axle nut (8) and rear wheel adjusting stud lock nuts (5).

After readjusting rear chain, the rear brake may be too tight. Readjust brake rod if necessary. See Par. 3C "Rear Brake Adjustment", Page 41.

Rear chain adjustment should be checked every 500 to 1000 miles depending on service conditions.

#### C. Chain Repair

When necessary to repair chain, remove the damaged links by pushing out the riveted linkplates with a chain repair tool as shown in figure 13. Then install the necessary repair links.

### 2. BRAKES

#### A. Front Wheel Brake Adjustment (see figure 14)

When the front wheel brake is properly adjusted, the hand lever (19, figure 3) will move freely about one-quarter of its full movement before the brake starts to take effect. If adjusted tighter the brake may drag. The brake adjusting sleeve (1) is located to rear of right fork side and at end of cable support tube. To adjust brake, loosen lock nut (2) on adjusting sleeve (1) and turn lower nut (3)

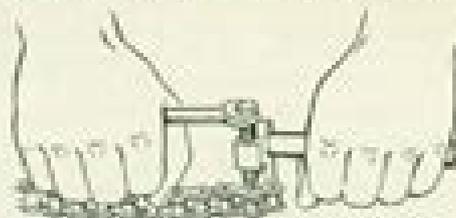


Figure 13. Repairing Drive Chain

# The Young Riders Handbook

**Xiaolong Qi**



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