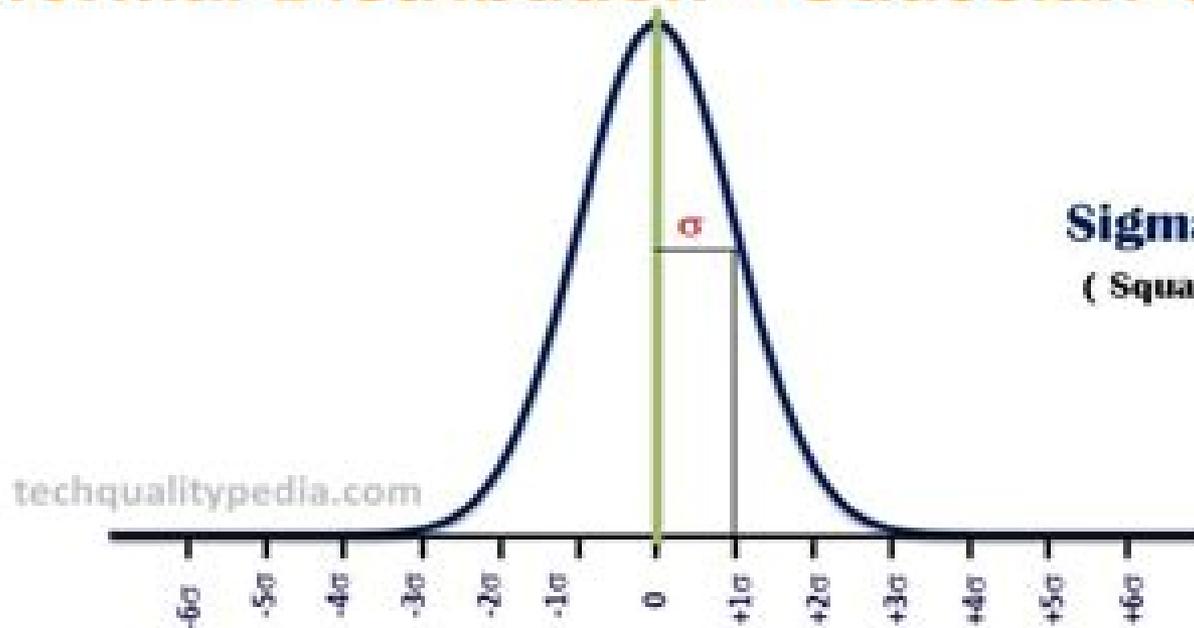


Six Sigma

Normal Distribution - Gaussian Curve



Sigma = σ = Deviation
(Square root of variance)

| | | |
|-------------------------|--------------|---------------------------------|
| between $+ / - 1\sigma$ | 68.27 % | Result: 317300 ppm out of Spec. |
| between $+ / - 2\sigma$ | 95.45 % | 45500 ppm |
| between $+ / - 3\sigma$ | 99.73 % | 2700 ppm |
| between $+ / - 4\sigma$ | 99.9937 % | 63 ppm |
| between $+ / - 5\sigma$ | 99.999943 % | 0.57 ppm |
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