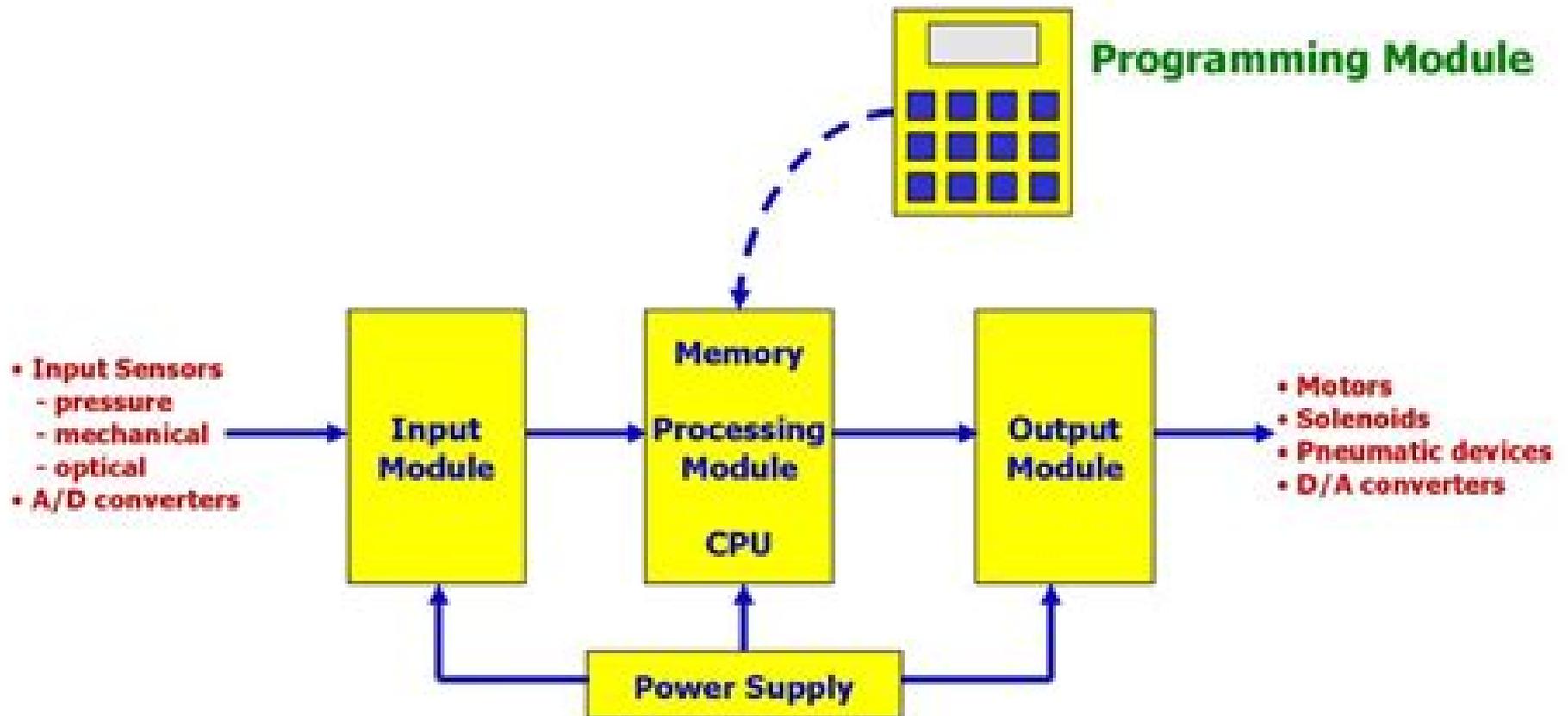


# PROGRAMMABLE LOGIC CONTROLLERS

- **PLCs** are heavy-duty computer systems used for machine control.
- **PLCs** must be rugged to withstand the rigors of a chemical, warehouse/storage, or assembly line environment.
- **PLCs** use **MODULAR** organization.



# Systems Approach To Programmable Controllers

**Ying Liu**



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