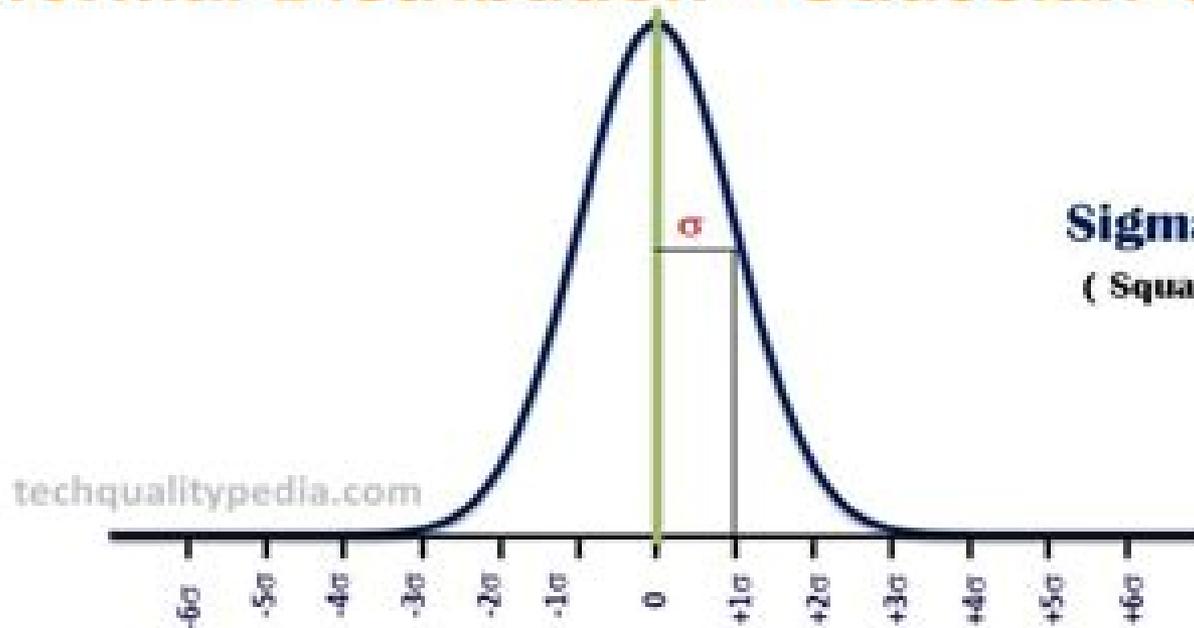


Six Sigma

Normal Distribution - Gaussian Curve



Sigma = σ = Deviation
(Square root of variance)

between $+ / - 1\sigma$	68.27 %	Result: 317300 ppm out of Spec.
between $+ / - 2\sigma$	95.45 %	45500 ppm
between $+ / - 3\sigma$	99.73 %	2700 ppm
between $+ / - 4\sigma$	99.9937 %	63 ppm
between $+ / - 5\sigma$	99.999943 %	0.57 ppm
between $+ / - 6\sigma$	99.9999998 %	0.002 ppm

What Is Six Sigma

R Barnett



What Is Six Sigma:

Whispering the Strategies of Language: An Emotional Journey through **What Is Six Sigma**

In a digitally-driven world where displays reign great and instant transmission drowns out the subtleties of language, the profound secrets and mental nuances concealed within phrases frequently move unheard. Yet, situated within the pages of **What Is Six Sigma** a captivating literary treasure pulsing with organic feelings, lies a fantastic quest waiting to be undertaken. Written by a skilled wordsmith, this charming opus attracts visitors on an introspective trip, softly unraveling the veiled truths and profound influence resonating within ab muscles fabric of each word. Within the emotional depths with this emotional review, we shall embark upon a sincere exploration of the book is primary styles, dissect its charming publishing model, and yield to the effective resonance it evokes heavy within the recesses of readers hearts.

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