

Erich Reinefeld und  
Klaus Thielecke

# Die Technologie des Zuckers

Bei dem gemeinhin als Zucker bezeichneten Grundnahrungs- und wichtigsten Süßungsmittel handelt es sich um Saccharose (Rohrzucker, engl. Sacrose), ein Disaccharid, aufgebaut aus den beiden Hexosen D-Glucose und D-Fructose. Da in die Disaccharid-Bindung



Saccharose  
( $\alpha$ -D-Glucopyranosyl-( $\beta$ -D-Fructofuranosyl))

die anomeren Hydroxygruppen\* der beiden Hexose-Bausteine einbezogen sind, besitzt die Saccharose keine reduzierenden Eigenschaften und ist in schwach alkalischem Milieu, das während des Produktionsprozesses durchweg aufrechterhalten wird, sehr stabil.

Der Zucker wird technisch auf prinzipiell einfache Art in großer Reinheit aus dem Saft vor allem des Zuckerrohrs und der Zuckerrübe gewonnen. Die Pflanzen bilden Saccharose mit Hilfe der Photosynthese. Die Phosphatester der Zuckerbausteine, nämlich Fructose-6-phosphat und Glucose-1-phosphat, werden schließlich unter Mitwirkung des Coenzyms Uridindiphosphat zum Disaccharid verknüpft.



Der Gehalt an gelöster Saccharose läßt sich aufgrund ihrer hohen optischen Aktivität – die spezifische Drehung beträgt  $[\alpha]_D^{20} = +66,528^\circ \text{ dm}^2 \cdot \text{kg}^{-1}$  – mit Hilfe eines Polarimeters bestimmen, das Saccharimeter genannt wird, wenn es direkt den Zuckergehalt anzeigt.

## Geschichtliches

Neben dem wahrscheinlich ältesten Süßungsmittel, dem Honig wilder Bienen, kannte der Mensch schon früh süß schmeckende Pflanzensäfte. Dies gilt vor allem für das in tropischen und subtropischen Gebieten gedeihende Zuckerrohr. Schon weit vor unserer Zeitrechnung war es in der pazifischen Inselwelt verbreitet. Von dort gelangte es zunächst nach Ostasien, und aus alten Quellen ist bekannt, daß man in den ersten Jahrhunderten nach Christi Geburt in Bengalen bereits verstand, aus dem gepreßten und eingedickten Saft des Zuckerrohrs eine feste, braun gefärbte, roh-zuckerähnliche Kristallmasse („Gur“) herzustellen. Solche „nicht zentrifugierten“ und bei der Herstellung allenfalls mit mechanischen Mitteln gereinigten „Primitivzucker“ werden in Indien und anderen Ländern der Dritten Welt heute noch zu einem nicht geringen Anteil als Verbrauchszucker verwendet.

Ab dem 7. Jahrhundert setzte sich bei den Persern und später den Arabern die Kunst durch,

weißen Zucker herzustellen. Der aus dem eingedickten Pflanzensaft auskristallisierte Rohzucker wurde unter Zusatz von Kläremitteln, z. B. eiweißhaltigen, gerinnenden Stoffen wie Milch, Blut (Abschäumen statt Filtration) oder von Kalk umgekocht und das Produkt in Formen (aus Ton, Zuckerhutform) gefüllt. Aus einem Loch an der Spitze (Aufstellung nach unten) konnte verbliebener unreiner Mutterrup abtropfen. Er wurde zusätzlich durch Wasser aus einer feuchten Tonerschicht, mit der man die Füllung abdeckte, allmählich verdrängt. Die Zuckerhutform ist uns bis heute geläufig geblieben. Einen Eindruck von dieser Arbeitsweise gibt die historische Darstellung der Abbildung 1.

Durch die Kreuzzüge sowie die Mittelmeer-schiffahrt gelangte der Zucker nach Europa; er war zunächst Arzneimittel und Luxusartikel. Nach der Entdeckung Amerikas und einer starken Verbreitung des Zuckerrohrs auf den Westindischen Inseln wurde Rohrohrzucker vom Ende des 16. Jahrhunderts an zunehmend nach Mitteleuropa eingeführt und hier in Raffinerien, die sich vor allem in den Hafenstädten befanden, zu weißem Zucker umgearbeitet. Man bediente sich dabei zunächst im Prinzip noch weitgehend des alten Verfahrens der Araber.

Ein grundlegender Wandel der Zuckertechnologie zeichnete sich ab, als man in Europa in der zweiten Hälfte des 18. Jahrhunderts infolge des aufkommenden Merkantilismus versuchte, auch aus einheimischen Pflanzensäften Zucker herzustellen. Zu einem dauerhaften Erfolg führte jedoch nur die Entdeckung von

\* Monosaccharide bilden bekanntlich fünf- oder sechsgliedrige Lactolringstrukturen; man bezeichnet sie dann als Furanosen bzw. Pyranosen. Je nach Konfiguration am anomeren Zentrum (ursprüngliche Carbonylgruppe) entsteht die  $\alpha$ - oder  $\beta$ -Form. Diese Isomere heißen Anomere.

# Technologie Des Zuckers

**Hermann Ost**



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### **Table of Contents Technologie Des Zuckers**

1. Understanding the eBook Technologie Des Zuckers
  - The Rise of Digital Reading Technologie Des Zuckers
  - Advantages of eBooks Over Traditional Books
2. Identifying Technologie Des Zuckers
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Technologie Des Zuckers
  - User-Friendly Interface
4. Exploring eBook Recommendations from Technologie Des Zuckers
  - Personalized Recommendations

- Technologie Des Zuckers User Reviews and Ratings
- Technologie Des Zuckers and Bestseller Lists
- 5. Accessing Technologie Des Zuckers Free and Paid eBooks
  - Technologie Des Zuckers Public Domain eBooks
  - Technologie Des Zuckers eBook Subscription Services
  - Technologie Des Zuckers Budget-Friendly Options
- 6. Navigating Technologie Des Zuckers eBook Formats
  - ePub, PDF, MOBI, and More
  - Technologie Des Zuckers Compatibility with Devices
  - Technologie Des Zuckers Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Technologie Des Zuckers
  - Highlighting and Note-Taking Technologie Des Zuckers
  - Interactive Elements Technologie Des Zuckers
- 8. Staying Engaged with Technologie Des Zuckers
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Technologie Des Zuckers
- 9. Balancing eBooks and Physical Books Technologie Des Zuckers
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Technologie Des Zuckers
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Technologie Des Zuckers
  - Setting Reading Goals Technologie Des Zuckers
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Technologie Des Zuckers
  - Fact-Checking eBook Content of Technologie Des Zuckers

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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