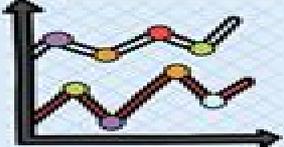


## Seven Quality Control Tools (Q7)

The tools most often used for problem solving by a QC Circle are the Seven QC Tools, which are normally called the Q7.

Tool	Definition, application	Typical view
1- Graph	<ul style="list-style-type: none"> <li>- Date is expressed in a graph to easily compare quantities or quantity changes.</li> <li>- Used for arranging data, showing others, making judgments, or storing data.</li> </ul>	 <p>Bar graph      Broken line graph</p>
2- Check sheet	<ul style="list-style-type: none"> <li>- A table used to arrange data by type for easy checking.</li> <li>- Used for checking if jobs are completed without problems or for preventing missed checks or wrong inspections.</li> </ul>	
3- Pareto chart	<ul style="list-style-type: none"> <li>- A chart that classifies problems and defects by type in the order of quantities and shows the cumulative total.</li> <li>- Used for checking a problem or defect items to be highlighted for solution, i.e., to identify where the problem is.</li> </ul>	
4- Cause and effect diagram	<ul style="list-style-type: none"> <li>- A diagram that systematically arranges the result of jobs (effect) and the factors that influence them (causes)</li> <li>- Used for clarifying causes and their influence on results (effect).</li> </ul>	
5- Scatter diagram	<ul style="list-style-type: none"> <li>- A graph for examining the correlation between variables by plotting corresponding data.</li> <li>- Used for examining relationships between two variables.</li> </ul>	
6- Histogram	<ul style="list-style-type: none"> <li>- A columnar section chart that is obtained by counting the frequency of data in each zone divided throughout the existing data area.</li> <li>- Used for obtaining quality value variance or data group distribution.</li> </ul>	
7- Control chart	<ul style="list-style-type: none"> <li>- A tool used for judging the situation of quality values against control limits to check the stability of a process.</li> <li>- Used for checking daily control status to see if a process is in good condition or for abnormalities.</li> </ul>	

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