

# GOLD EXTRACTION TECHNIQUES

EVOLVED OVER THE CENTURIES TO BE VERY EFFICIENT. LEARN ABOUT DIFFERENT GOLD EXTRACTION TECHNIQUES HERE:



## 1 | SALT CEMENTATION

IN A JAR, ADD ELECTRUM ALLOY, SOME BURNT CLAY OR BRICK DUST, AND SALT. SEAL THE JAR AND KEEP IT HEATED, BUT NOT HOT ENOUGH TO MELT THE GOLD - LESS THAN 1000°C.



When heated in the presence of silica and alumina found in the clay/brick dust, the electrum alloy forms hydrochloric acid and chlorine.

The hydrochloric acid from this reaction interacts with the silver to create silver chloride, which separates from the gold. When that occurs, the reaction is volatile - which is why it's important to keep the jar sealed.

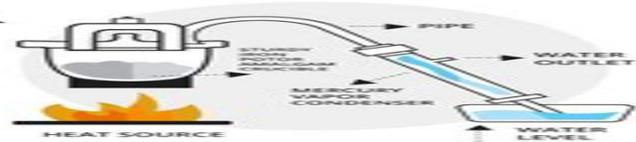


ELECTRUM ALLOY  
BURNT CLAY  
SALT

## 2 | AMALGAMATION

MERCURY DISSOLVES MANY OTHER METALS, AND IS ESPECIALLY EFFECTIVE ON GOLD AND SILVER. WHEN MERCURY DISSOLVES ANOTHER METAL...

The resulting mixture or alloy is called an amalgam - which has many uses in precious metal refining. By mixing mercury with crushed gold ore, even very fine particles of gold can be collected by forming an amalgam. Heat-treating the amalgam, separates the mercury and gold for processing.



## 3 | GOLD CYANIDATION

THIS EXTRACTION TECHNIQUE WAS ADAPTED TO THE MINING INDUSTRY TO BECOME THE "MACARTHUR-FORREST PROCESS."



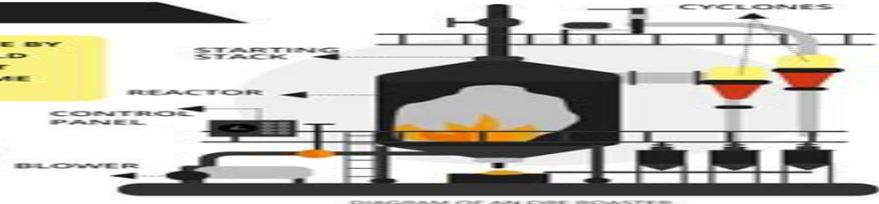
Gold ore is crushed and ground as fine as possible, then combined with a solution of cyanide which leaches the gold out of the ore.

Once the gold is successfully leached, it can be recovered by one of two methods: the gold can be recovered by using the Merrill-Crowe process, or the gold can be recovered by using the zinc dust process.

## 4 | ROASTING

PRIOR TO THE 20TH CENTURY, ROASTING WAS DONE BY BURNING WOOD ON TOP OF GOLD ORE. THIS WOULD RAISE THE TEMPERATURE OF THE ORE TO THE POINT WHERE THE ORE'S SULFUR CONTENT WOULD BECOME THE PRIMARY SOURCE OF FUEL FOR THE FIRE.

Roasting with this method was extremely hazardous to the environment because of the large amounts of sulfur dioxide and other toxic compounds that were released. Luckily, the technique has been improved since then.



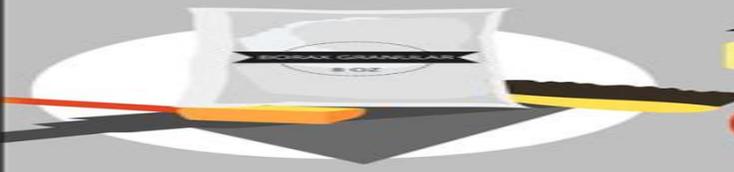
## 5 | BORAX FLUX

GOLD ORE IS CRUSHED AND MIXED WITH POWDERED BORAX. THIS MIXTURE IS PLACED IN A CRUCIBLE AND HEATED.



Once the borax melts, it lowers the melting temperatures of everything in the mix.

As all of the minerals melt down, they separate from one another. As the process continues, the borax causes the other minerals to oxidize and breakdown even further.



## 6 | FROTH FLOTATION

REFRACTORY GOLD ORE IS GROUND TO AN EXTREMELY FINE POWDER AND MIXED WITH WATER TO CREATE A SLURRY. SURFACTANTS ARE ADDED TO INCREASE THE GOLD'S NATURAL HYDROPHOBICITY.



1. This mixture is placed into a tank or flotation cell filled with distilled water.



2. Air bubbles are pumped into the flotation cell and the water is agitated.



3. The gold is repelled by the water into the air bubbles, which rise to the top - creating a bubbly gold foam.



4. The froth is removed from the top of the cell creating concentrated gold, while the flotation tailings at the bottom of the tank are disposed of.



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