

World-Class Warehousing Practices

PROCESS	Stage 1	Stage 2	Stage 3	Stage 4	Stage 5
Receiving	Unload, stage, & in-check	Immediate put-away to reserve	Immediate put-away to primary	Cross-docking	Prereceiving
Put-away	First-come-first-serve	Batched by zone	Batched & sequenced	Location-to-stocker	Automated put-away
Reserve Storage	Floor storage	Conventional racking & bins	Some double deep storage	Some narrow aisle storage	Optimal hybrid storage
Picking	Pick-to-single-order	Batch picking	Zone picking - Progressive assembly	Zone-picking - Downstream sorting	Dynamic picking
Slotting	Random	Popularity based	Popularity and cube based	Popularity, cube, and correlation based	Dynamic slotting
Replenishment	As needed - Pick face complete	As needed - Downstream complete	Anticipated - By sight	Anticipated - Automated	Pick from reserve storage
Shipping	Check, stage, & load	Stage & load	Direct load	Automated loading	Pick-to-trailer
Work Measurement	No standards	Standards used for planning	Standards used for evaluation	Standards used for incentive pay	Standards used for continuous feedback
Communications	Paper	Bar code scanning	RF terminals	Handsfree	Virtual displays

Worldclass Warehousing

James F. Robeson



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