



DP-55

RED DYE PENETRANT

Technical Data Sheet

Approvals and conformities

ASME
RCC-M
ISO 3452-2
AMS 2644
EDF (PMUC : Produits et Matériels Utilisables en Centrale)

MANUFACTURER: Sherwin Inc. (USA) / NDT-Europa (NL)

DESCRIPTION / APPLICATION(S):

Type II Method A (water-washable) and Method C (solvent removable) level 2 red dye penetrant, as per AMS 2644 and ISO 3452-2 standard, used in the normal range of temperature (+10°C to +50°C as defined in ISO 3452). For other temperatures, please ask us.

Rhodamine-free and Azo III A2 amine (diazo) free.

Companion products : Cleaner/remover : N120, N106A, DR-60, DR-62.

Wet developer : D-100, R60, D-106

DIRECTIONS FOR USE

Surface must be free of contaminants, **even inside flaws**. Use adequate methods to remove oxides, paints, oils, water, etc...

Prior to applying penetrant, wipe out with degreaser N120 or DR-62 and rags. Allow 2 minutes for complete evaporation.

Apply penetrant by any adequate means (spraying, brushing, flowing, dipping, etc...)

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