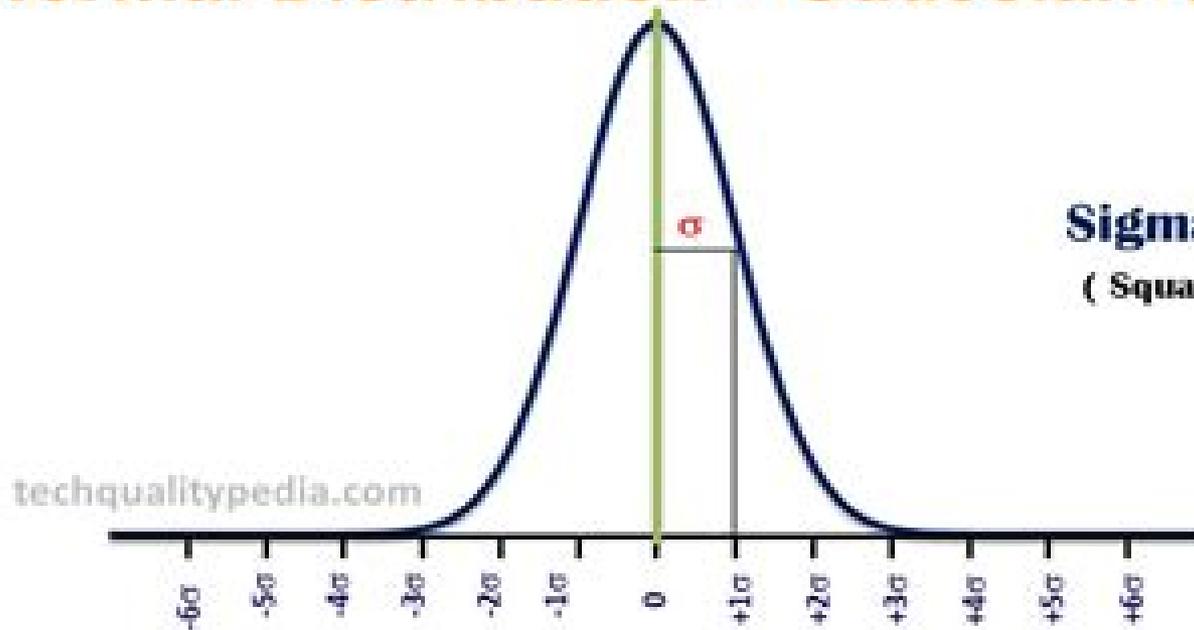


# Six Sigma

## Normal Distribution - Gaussian Curve



**Sigma =  $\sigma$  = Deviation**  
( Square root of variance )

between $+ / - 1\sigma$	68.27 %	Result: 317300 ppm out of Spec.
between $+ / - 2\sigma$	95.45 %	45500 ppm
between $+ / - 3\sigma$	99.73 %	2700 ppm
between $+ / - 4\sigma$	99.9937 %	63 ppm
between $+ / - 5\sigma$	99.999943 %	0.57 ppm
between $+ / - 6\sigma$	99.9999998 %	0.002 ppm

## Tools Six Tech

**FAO; IFAD; IsDB.**



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**International Library of Technology** ,1903 **Technical Bulletin** West Virginia University. Engineering Experiment Station, 1953 Blended Learning: Concepts, Methodologies, Tools, and Applications Management Association, Information Resources, 2016-08-18 Traditional classroom learning environments are quickly becoming a thing of the past as research continues to support the integration of learning outside of a structured school environment Blended learning in particular offers the best of both worlds combining classroom learning with mobile and web based learning environments

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