

# From tree to paper

The paper production process has remained basically the same since millenniums ago. However, nowadays, the technological advances allow its elaboration to be made in a mechanical way and in much greater scales than in ancient times. Eucalyptus (especially the *Eucalyptus globulus*) are some of the trees that are mostly used to manufacture paper.

## 1 GROWING

The nursery is started in the greenhouse and later transplanted to the ground.

**GREENHOUSE**  
It keeps the nursery at the appropriate temperature.

**PLANTING**  
Opens the furrows in the earth.



**HARVESTING**  
Branches and wood are eliminated, and the ground is harrowed.

**PLANTING**  
It is placed in furrows perpendicular to the direction of the wind, so it will not stop.

**PLANTING**  
The development of the tree takes about 10 years.

**HARVESTING**  
A debarking machine cuts the trunk without damaging the tree.

## 2 DEFORESTATION

After 10 or 12 years, trees are cut. At the same time, replanting is done.

## 3 CLEANING

The bark is separated from the trunk, the trunk is washed and then cut in chips.

## 4 PASTE

Fibers are separated and put in water to purify and whiten them.



**DEBARKING**  
Machine with heated cylinders.

**WASHING**  
Eliminates resin and impurities.

**CHIPPING**  
The wood is now chipped.

## 5 WHITENING

Whitening is achieved with chemical products, the suspended water.

## 6 LEAVES

The paste of paper arrives at a filtering machine that feeds the fiber and lets the water to, giving as a result, the leaves.



**DRYING**  
They have rollers between 6 and 14 of water.

## 8 ROLLING

Once the paper is dry, it goes called a large roll to be transported according to its different uses.

## 7 DRYING

Some cylinders heated with steam press the sheets and dry them.

### OTHER USES

Besides using it in the paper industry, eucalyptus leaves are used in the elaboration of perfumes and as an aromatic tea, while its flowers are a source of nectar and pollen for the bees in the honey industry.

### RECYCLING

90% of the paper and cardboard produced in Europe comes from recovered and recycled paper.

### 1840

Wood from trees started being used in that decade to make paper. Before that, other plants were used.

# Trees To Paper

**Michigan State University. Agricultural  
Experiment Station**



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