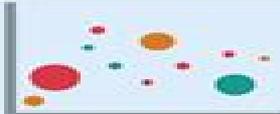
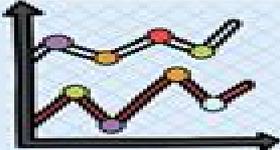


Seven Quality Control Tools (Q7)

The tools most often used for problem solving by a QC Circle are the Seven QC Tools, which are normally called the Q7.

Tool	Definition, application	Typical view
1- Graph	<ul style="list-style-type: none"> - Date is expressed in a graph to easily compare quantities or quantity changes. - Used for arranging data, showing others, making judgments, or storing data. 	 <p>Bar graph Broken line graph</p>
2- Check sheet	<ul style="list-style-type: none"> - A table used to arrange data by type for easy checking. - Used for checking if jobs are completed without problems or for preventing missed checks or wrong inspections. 	
3- Pareto chart	<ul style="list-style-type: none"> - A chart that classifies problems and defects by type in the order of quantities and shows the cumulative total. - Used for checking a problem or defect items to be highlighted for solution, i.e., to identify where the problem is. 	
4- Cause and effect diagram	<ul style="list-style-type: none"> - A diagram that systematically arranges the result of jobs (effect) and the factors that influence them (causes) - Used for clarifying causes and their influence on results (effect). 	
5- Scatter diagram	<ul style="list-style-type: none"> - A graph for examining the correlation between variables by plotting corresponding data. - Used for examining relationships between two variables. 	
6- Histogram	<ul style="list-style-type: none"> - A columnar section chart that is obtained by counting the frequency of data in each zone divided throughout the existing data area. - Used for obtaining quality value variance or data group distribution. 	
7- Control chart	<ul style="list-style-type: none"> - A tool used for judging the situation of quality values against control limits to check the stability of a process. - Used for checking daily control status to see if a process is in good condition or for abnormalities. 	

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