

# ESSENTIAL SHAPES

Before you attempt any of the projects, you would be wise to master the making of these simple, yet essential, shapes. They are your core pieces for most of the projects. Begin with the classic pinch pot, make it several times over before moving on to the sphere, wide bowl, etcetera.

## The Classic Pinch Pot

- 1** Start with a lump of soft clay about the size of a large apple, or whatever feels comfortable in your hand. Pat and slap the clay gently with the palm of one hand while slowly rotating the clay in the palm of your other hand. The intention here is to make a well-rounded form. Any wrinkles or folds must be smoothed out or they will enlarge and tear open as the form begins to grow. Work swiftly so as not to dry out the surface of the clay.
- 2** Support the ball of clay in your cupped palm. Keep the thumb of your other hand straight and push it deep into the clay, but don't go through to the other side! How much thickness you leave at the bottom depends on what you intend to make and how large the piece will be. I suggest leaving approximately  $\frac{3}{4}$  inch (6 mm) of thickness (A).
- 3** Now to make this crude pot into something more elegant. Support the clay in the cupped palm of one hand, then place the thumb of your other hand inside with all the other fingers joined together on the outside. Working from the base, begin to press your thumb and fingers together, rotating the clay after every pinch. Don't rush and don't jump about with your fingers! The turning of the clay should be slow and rhythmic; this will ensure more symmetry to the form. Keep in mind the shape you're aiming to make—I think of this basic pinch pot as resembling half an egg. Once you've pinched the lower area, spiral the pinching action upwards to encompass the sides (B, C, D). Keep the pressure between your thumb and fingers equal, as this will result in an even, vertical wall. If the clay starts to flare outward, you're pressing your thumb too hard on the inside. If the opposite occurs and the walls lean inward, then your fingers on the outside are pressing too hard. At this stage, don't thin the rim; that's best carried out later.
- 4** As the clay walls get thinner, you may feel like you're losing control of the form. It would be wise to let the piece stiffen by resting it rim-side down on the table. Once it's firmed up a little (but isn't leather hard!), the clay will be



# Step By Step Ceramics

**Chao Zhang**



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