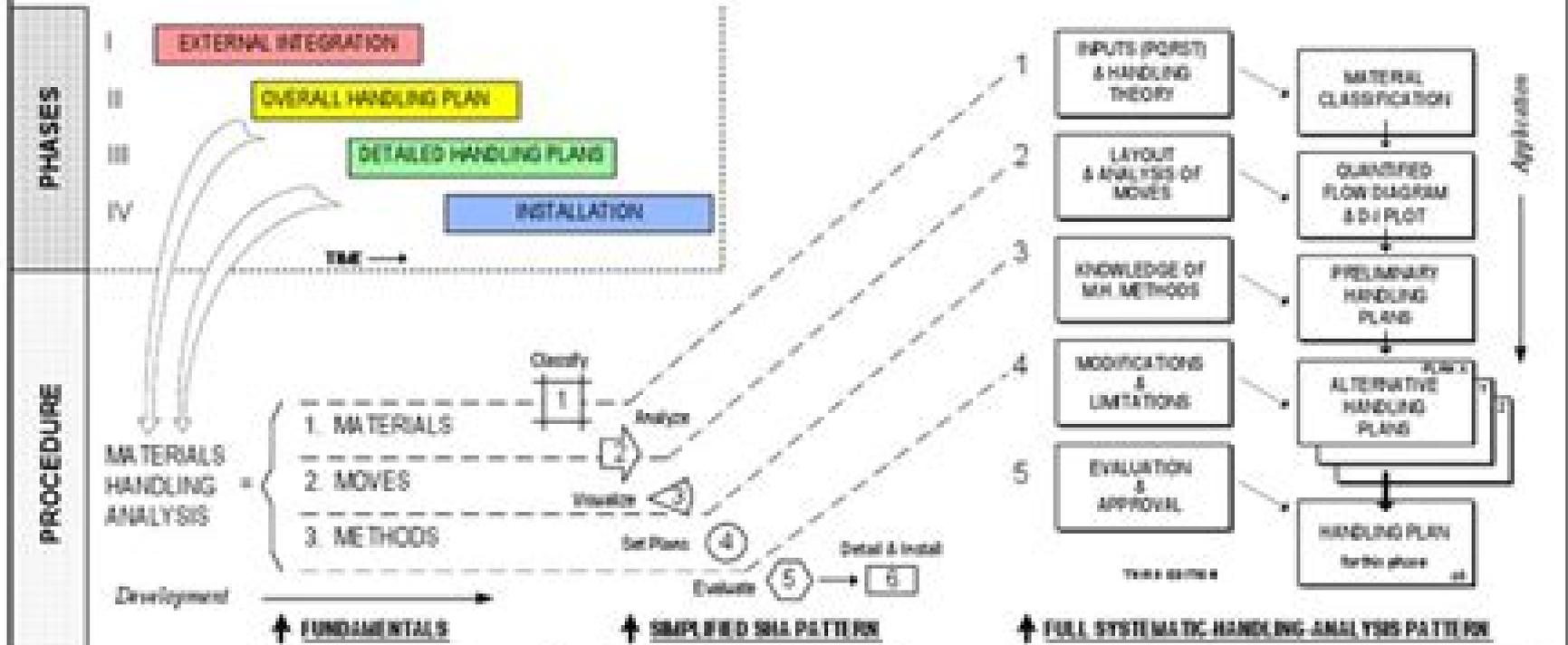


SYSTEMATIC HANDLING ANALYSIS (SHA) – Capsule Summary



CONVENTIONS	Process Chart Symbols & Action*	Symbols Extended to Identify Equipment & Space	Color Used	Mark & Write**	Formulas and Explanations	Visual Letter	No. Value	No. of Lines	Intensity Rating of Material Moves	Color Code	Evaluating Description	Letter/Value
	<p>1. Operation</p> <p>2. Transportation</p> <p>3. Handling</p> <p>4. Storage</p> <p>5. Delay</p> <p>6. Inspection</p> <p>* A.S.T. Standard Symbols (ASIS) Standard (Adapted or based on ASIS procedure)</p>	<p>○ Palleting or Loading Equipment & Space</p> <p>○ Assembly, Sub-Assembly, Dis-Assembly</p> <p>○ Transport-related Equipment & Space</p> <p>○ Handling Area - Pick-up & Set-Down</p> <p>○ Storage Equipment and Space</p> <p>○ Station or Hold Area</p> <p>○ Input, Tool, Check Tagged and Space</p> <p>○ Lining & Support Equipment & Space</p> <p>○ Office or Planning Area, or Building Features</p>	<p>Green</p> <p>Red</p> <p>Yellow</p> <p>Yellow</p> <p>Yellow</p> <p>Blue</p> <p>Blue</p> <p>Orange</p>	<p>Black & White</p> <p>Black</p> <p>Black</p> <p>Black</p> <p>Black</p> <p>Black</p> <p>Black</p> <p>Black</p>	<p>Identify (I) = nP4 Designated by width of line</p> <p>Outline (O) Designated by length of line</p> <p>Transport (TW) TW = 1 x O = nP4 & D Designated by area of line</p> <p>Length</p> <p>ASIS Symbols: D-Direct, C-Central, X-Channel (Curvy)</p>	<p>A 4</p> <p>B 3</p> <p>I 2</p> <p>O 1</p> <p>U 0</p>	<p>4</p> <p>3</p> <p>2</p> <p>1</p> <p>0</p>	<p>Generally High Intensity of Moves</p> <p>Especially High Intensity of Moves</p> <p>Important Intensity</p> <p>Ordinary Intensity</p> <p>Unimportant Moves of Negligible Intensity</p>	<p>Red</p> <p>Orange/Yellow</p> <p>Green</p> <p>Blue</p> <p>Unmarked</p>	<p>Excellent Results (Excellent)</p> <p>Especially Good Results (Very Good)</p> <p>Important Results (Good)</p> <p>Ordinary Results (Fair)</p> <p>Unimportant Results (Poor)</p> <p>Not Applicable Results (Not Substantive)</p>	<p>A/4</p> <p>B/3</p> <p>I/2</p> <p>O/1</p> <p>U/0</p> <p>X/-</p>	

* Dash (dotted) line indicates half a line, or half way between two ratings - recorded by minus sign behind visual letter

** (black) (white) Standard (Adapted or based on S.H.A. procedure)

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Systematic Handling Analysis

Lei Shi



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