

# METODO DE INTEGRACIÓN TÉRMICA (PUNTO DE PLIEGUE: PINCH)

INGENIERÍA DE CALOR  
2018 2

## ORIGEN Y PRINCIPIOS DEL MÉTODO DEL PUNTO DE PLIEGUE

El método de *pinch* o método de punto de pliegue fue creado por Linnhoff y Flower [1].

Se deriva de los principios fundamentales de la termodinámica, la primera y segunda ley.

El objetivo es obtener una integración térmica, de combinaciones viables, entre las corrientes que deben calentarse con aquellas que deben enfriarse.

La primera ley provee los medios para calcular los flujos de calor en los cambiadores de calor.

La segunda ley fija la dirección de los flujos de calor, a saber, de las corrientes calientes a las frías, siempre que exista un gradiente de temperaturas suficiente para permitir la transferencia de calor.

## DIAGRAMA SIN INTEGRACIÓN TÉRMICA (BASE)

Al analizar las corrientes de un proceso alrededor de un reactor, con corriente de salida que se enfría de 200 °C a 100 °C, en un enfriador con agua, cuyo producto del flujo por la capacidad calorífica (que no varía con la temperatura) es  $FCp = 2 \text{ kW/}^\circ\text{C}$ . La corriente de

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