

FMEA

Process/Product Name _____
Responsible _____

Prepared By _____
FMEA Date (day) _____ (Month) _____

Process Step/Step	Process Failure Mode	Process Failure Effects	Severity (1-10)	Process Cause	Cause Controls	Control Effectiveness (1-10)	Process Control	Control Effectiveness (1-10)	Process Failure	Severity (1-10)	Control Effectiveness (1-10)	Control Effectiveness (1-10)	Control Effectiveness (1-10)	Control Effectiveness (1-10)
What is the process step, stage or feature under investigation?	Is what might occur due to a change or failure in way?	What is the impact on the customer if the failure is not prevented or corrected?		What causes the step, stage or feature to go wrong? (Don't use "I don't know")	What controls exist that affect the process or detect the failure?		What are the established actions for reducing the occurrence of the cause or preventing detection?	Who is responsible for taking care the actions are completed?	What actions can be completed (and when) with respect to the other?					
Example: Following instructions through the device	Device displays incorrect dosage or medication	If when operation, device will affect or multiple treatment of condition, potentially serious health issue	8	Calibration error, incorrect operation of device, user error	People calibration and maintenance of device, use of double technique during medication administration	8	Impatient without user training or proper medication administration	Training Manager	All operators of the medication device complete and adhere to a strict quality control training protocol	8	8	8	8	8
							Package design includes additional safety checks against calibration errors and contamination	Quality Department	Package design integrates to highlight calibration error	8	8	8	8	8
							Consider adding a feature to alert users to potential dosage errors	Quality Department	Add feature that highlights error and prevents use of device if potential dosage error is detected	8	8	8	8	8
														8
														8
														8

FMEA TEMPLATE

The Basics Of Fmea

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The Basics of FMEA, 2nd Edition Raymond J. Mikulak, Robin McDermott, Michael Beauregard, 1996-09-06 Meeting requirements established by the big three automakers this volume introduces work teams to Failure Mode and Effect Analysis FMEA Mandated by the QS 9000 standard FMEA positions quality control personnel to identify special causes of variation before they occur thus preventing failures defects and errors mostly before they are manifested Recognized as a versatile and effective continuous improvement tool FMEA serves any industry in which error prevention is vital to profit The process establishes a systematic method for determining causes and creates a common language for FMEA teams a method easily transferred to other industries

The Basics of FMEA Robin E. McDermott, 2009

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Effective FMEAs Carl S. Carlson, 2012-05-15 Outlines the correct procedures for doing FMEAs and how to successfully apply them in design development manufacturing and service applications There are a myriad of quality and reliability tools available to corporations worldwide but the one that shows up consistently in company after company is Failure Mode and Effects Analysis FMEA Effective FMEAs takes the best practices from hundreds of companies and thousands of FMEA applications and presents streamlined procedures for veteran FMEA practitioners novices and everyone in between Written from an applications viewpoint with many examples detailed case studies study problems and tips included the book covers the most common types of FMEAs including System FMEAs Design FMEAs Process FMEAs Maintenance FMEAs Software FMEAs and others It also presents chapters on Fault Tree Analysis Design Review Based on Failure Mode DRBFM Reliability Centered Maintenance RCM Hazard Analysis and FMECA which adds criticality analysis to FMEA With extensive study problems and a companion Solutions Manual this book is an ideal resource for academic curricula as well as for applications in industry In addition Effective FMEAs covers The basics of FMEAs and risk assessment How to apply key factors for effective FMEAs and prevent the most common errors What is needed to provide excellent FMEA facilitation Implementing a best practice FMEA process Everyone wants to support the accomplishment of safe and trouble free products and processes while generating happy and loyal customers This book will show readers how to use FMEA to anticipate and prevent problems reduce costs shorten product development times and achieve safe and highly reliable products and processes

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Methods for Occupational Safety and Health Roger C. Jensen, 2012-03-15 This book covers system safety methods related to occupational health and safety It argues for anticipating hazards risk reduction strategies for hazards processes and making sure workers tasks correspond to human capabilities To this end the text provides pro active methods for identifying hazards assessing risk analyzing hazards using tools from system safety conducting post incident investigations considering human errors applying risk reduction strategies and managing process safety While emphasizing methods suitable for all countries it includes references to U S military and Department of Energy documents as well as a discussion of fault tree construction **Airport Passenger Screening Using Millimeter Wave Machines** National Academies of Sciences, Engineering, and Medicine, Division on Engineering and Physical Sciences, National Materials and Manufacturing Board, Committee on Airport Passenger Screening: Millimeter Wave Machines, 2018-01-28 The Transportation Security Administration requested a study by the National Research Council NRC to establish the Committee on Airport Passenger Screening Millimeter Wave Machines to evaluate two models of active millimeter wave scanners the L3 ProVision 1 and L3 ProVision 2 Airport Passenger Screening Using Millimeter Wave Machines provides findings and recommendations on compliance with applicable health and safety guidelines and appropriateness of system design and procedures for preventing over exposure This study addresses the issue of whether millimeter wave machines used at airports comply with existing

guidelines and whether it would be possible for anything to go wrong with the machines so that by mistake it exposes a person to more than 10 W m² Proceedings of the 2000 ASME Design Engineering Technical Conferences and Computers and Information in Engineering Conference: 14th Reliability, Stress Analysis, and Failure Prevention Conference, and 7th Flexible Assembly Conference, 2000

Hazard Analysis Techniques for System Safety Clifton A. Ericson, 2005-08-03 A practical guide to identifying hazards using common hazard analysis techniques Many different hazard analysis techniques have been developed over the past forty years However there is only a handful of techniques that safety analysts actually apply in their daily work Written by a former president of the System Safety Society and winner of the Boeing Achievement and Apollo Awards for his safety analysis work Hazard Analysis Techniques for System Safety explains in detail how to perform the most commonly used hazard analysis techniques employed by the system safety engineering discipline Focusing on the twenty two most commonly used hazard analysis methodologies in the system safety discipline author Clifton Ericson outlines the three components that comprise a hazard and describes how to use these components to recognize a hazard during analysis He then examines each technique in sufficient detail and with numerous illustrations and examples to enable the reader to easily understand and perform the analysis Techniques covered include Preliminary Hazard List PHL Analysis Preliminary Hazard Analysis PHA Subsystem Hazard Analysis SSHA System Hazard Analysis SHA Operating and Support Hazard Analysis OSHA Health Hazard Assessment HHA Safety Requirements Criteria Analysis SRCA Fault Tree Analysis FTA Event Tree Analysis ETA Failure Mode and Effects Analysis FMEA Fault Hazard Analysis Functional Hazard Analysis Sneak Circuit Analysis SCA Petri Net Analysis PNA Markov Analysis MA Barrier Analysis BA Bent Pin Analysis BPA HAZOP Analysis Cause Consequence Analysis CCA Common Cause Failure Analysis CCFA MORT Analysis Software Safety Assessment SWSA Written to be accessible to readers with a minimal amount of technical background Hazard Analysis Techniques for System Safety gathers for the first time in one source the techniques that safety analysts actually apply in daily practice Both new and seasoned analysts will find this book an invaluable resource for designing and constructing safe systems in short for saving lives

Risk and Uncertainty in Dam Safety Desmond N. D. Hartford, Gregory B. Baecher, 2004 Intends to assist the dam owner in evaluating the needs for dam safety improvement selecting and prioritizing remedial and corrective actions and improving the operation maintenance and surveillance procedures This book is intended not only for industry specialists but also for readers outside the dam engineering community

Patient Safety Robert J. Latino, 2008-10-14 Are you ready and willing to get to the root causes of problems As Medicare Medicaid and major insurance companies increasingly deny payment for never events it has become imperative that hospitals and doctors develop new ways to prevent these avoidable catastrophes from recurring Proactive tools such as root cause analysis RCA basic failure

Statistics for Six Sigma Made Easy! Revised and Expanded Second Edition Warren Brussee, 2012-07-17 A PLAIN ENGLISH GUIDE TO SOLVING REAL WORLD PROBLEMS WITH SIX SIGMA Six Sigma is one of the most effective strategies

for improving processes creating better products and boosting customer satisfaction but business leaders often balk at its reputation for being too complex Don't fall into that trap Six Sigma is simple to understand and implement if you have Statistics for Six Sigma Made Easy Warren Brussee has helped businesses save millions of dollars with Six Sigma and he explains how you can achieve similar results in this step by step guide He presents a thorough overview of the Six Sigma methodology and techniques for successful implementation as well as a clear explanation of DMAIC the problem solving method used by Six Sigma Greenbelts Statistics for Six Sigma Made Easy provides A simplified form of the most common Six Sigma tools All the basic Six Sigma formulas and tables Dozens of Six Sigma statistical problem solving case studies A matrix for finding the right statistical tool to meet your needs Basic Greenbelt training in one concise reference Best of all no background in statistics is required you can start improving quality and initiating cost saving improvements right away Statistics for Six Sigma Made Easy is the only reference you need to facilitate real world application of Six Sigma tools

Failure Modes and Effects Analysis for Hydrogen Fueling Options, 2004 *Technical Report Series*, 2013

Safety Engineering and Risk Analysis, 2002 Experimenting for breakthrough improvement Michael R.

Beauregard, Raymond J. Mikulak, Barbara A. Olson, 2000 Maynard's Industrial and Systems Engineering Handbook, Sixth Edition Bopaya Bidanda, 2022-09-16 The classic industrial engineering resource fully updated for the latest advances Brought fully up to date by expert Bopaya M Bidanda this go to handbook contains exhaustive application driven coverage of Industrial Engineering IE principles practices materials and systems Featuring contributions from scores of international professionals in the field Maynard's Industrial Engineering Handbook Sixth Edition provides a holistic view of exactly what an Industrial Engineer in today's world needs to succeed All new chapters and sections cover logistics probability and statistics supply chains quality product design systems engineering and engineering management Coverage includes Productivity Engineering economics Human factors ergonomics and safety Compensation management Facility logistics Planning and scheduling Operations research Statistics and probability Supply chains and quality Product design Manufacturing models and analysis Systems engineering Engineering management The global Industrial Engineer IE application environments **Chemical Process Safety** Daniel A. Crawl, Joseph F. Louvar, 2019-03-01 The 1 Process Safety Guide Now Extensively Updated for Current Industrial Processes Systems and Practices Process safety has seen a dramatic consolidation of concepts in the past few years Chemical Process Safety Fourth Edition provides students and working engineers with the understanding necessary to apply these new concepts to safely design and operate any process Long the definitive guide in the field this edition fully reflects major recent advances in process safety technology and practice Readers will find extensive new and updated coverage of relief sizing hazards identification risk assessment and many other topics Several chapters have been completely rewritten and all are substantially modified This textbook includes 50 new problems and solutions mostly in SI units and 25 new case histories Safety culture Preventive and mitigative safeguards The

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web if you need to assess your students listening skills there are a number of factors you need to consider these include considering the test taker and their needs the kind of information you want to know about their listening skills and the most appropriate ways to assess these skills so that your test is appropriate and accurately scored

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web 3 approaches to assessing listening 61 4 defining the construct 94 5 creating tasks 116 6 providing suitable texts 154 tion indicates clausal boundaries marks questions and also indicates when it is appropriate for the listener to respond cooper 1976 garro and parker 1982 one of the most important aspects of listening

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