

1	O	"Auto_mode"	%M0.0
2	A	#Large_box	
3	=	#Lbox_passed	
4	JC	LBOX	
5			
6	O	"Auto_mode"	%M0.0
7	A	#Small_box	
8	=	#Sbox_passed	
9	JC	SBOX	
10			
11	LBOX:	CALL RESET_TIMER	
12		IEC_TIMER	
13		TIMER := "timerA_DB"	%DB1
14			
15		CALL TP , "timerA_DB"	%DB1
16		Time	
17		IN := #Lbox_passed	
18		PT := T#5s	T#5s
19		Q := "Motor1"	%Q0.0
20		ET :=	
21			
22		BE	
23			
24	SBOX:	CALL RESET_TIMER	
25		IEC_TIMER	
26		TIMER := "timerB_DB"	%DB2
27			
28		CALL TP , "timerB_DB"	%DB2
29		Time	
30		IN := #Lbox_passed	
31		PT := T#5s	T#5s
32		Q := "Motor1"	%Q0.0
33		ET :=	
34			
35		CALL RESET_TIMER	
36		IEC_TIMER	
37		TIMER := "timerC_DB"	%DB3
38			
39		CALL TON , "timerC_DB"	%DB3
40		Time	
41		IN := #Lbox_passed	
42		PT := T#5s	T#5s
43		Q := "valve_motor"	%M0.1
44		ET :=	
45			
46	O	"valve_motor"	%M0.1
47	=	"Solenoid_valve"	%Q0.1
48			
49		CALL RESET_TIMER	
50		IEC_TIMER	
51		TIMER := "timerD_DB"	%DB4
52			
53		CALL TP , "timerD_DB"	%DB4
54		Time	
55		IN := "Solenoid_valve"	%Q0.1
56		PT := T#5s	T#5s
57		Q := "Motor2"	%Q0.2
58		ET :=	
59			
60		BE	

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## **Table of Contents Statement List Programming Plcs**

1. Understanding the eBook Statement List Programming Plcs
  - The Rise of Digital Reading Statement List Programming Plcs
  - Advantages of eBooks Over Traditional Books
2. Identifying Statement List Programming Plcs
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Statement List Programming Plcs
  - User-Friendly Interface
4. Exploring eBook Recommendations from Statement List Programming Plcs
  - Personalized Recommendations
  - Statement List Programming Plcs User Reviews and Ratings
  - Statement List Programming Plcs and Bestseller Lists

5. Accessing Statement List Programming Plcs Free and Paid eBooks
  - Statement List Programming Plcs Public Domain eBooks
  - Statement List Programming Plcs eBook Subscription Services
  - Statement List Programming Plcs Budget-Friendly Options
6. Navigating Statement List Programming Plcs eBook Formats
  - ePub, PDF, MOBI, and More
  - Statement List Programming Plcs Compatibility with Devices
  - Statement List Programming Plcs Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Statement List Programming Plcs
  - Highlighting and Note-Taking Statement List Programming Plcs
  - Interactive Elements Statement List Programming Plcs
8. Staying Engaged with Statement List Programming Plcs
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Statement List Programming Plcs
9. Balancing eBooks and Physical Books Statement List Programming Plcs
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Statement List Programming Plcs
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Statement List Programming Plcs
  - Setting Reading Goals Statement List Programming Plcs
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Statement List Programming Plcs
  - Fact-Checking eBook Content of Statement List Programming Plcs
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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