SUBLIMATION TIME & TEMPERATURE GUIDE

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SUBLIMATION TIME & TEMPERATURE GUIDE

SUBSTRATE	TEMP (°F)	TEMP (°C)	TIME (SEC)	PRESSURE	NOTES
Fabrics (Polyester)	380-410	200-210	35-60	Light-Medium	Ensure that the fabric is dry before sublimating
Polyester / Cotton	310-330	150-160	15-30	Light-Medium	Pre-press the shirt for seconds to remove any
Poly-Linen Hat Patch	380-400	190-200	50-60	Light	Pre-press the shirt for seconds, then hot
Pillows	380-400	190-200	60-70	Light-Medium	Once printed, take the place it under the about 30 seconds
Bags/Tote Bags	380-400	190-200	55-70	Medium	Start with a temperature degrees and press for
Socks	380-400	190-200	45-60	Medium	Press your socks one side the sock cools for 30 to 60 off the transfer
Tumblers	360-365	182-185	45-60	Medium	For a full wrap, press seconds, rotate 180 degrees a second time for 60 to
Ceramic Mugs	350-400	180-200	150-210	Medium	Let the mugs cool transfer paper is removed bucket of water or on a
Frosted Glass Can	350-375	180-200	120-240	Medium	Colder temperatures can glass to become more the transfer process
Ceramic Cat Coaster	380-400	190-200	180-240	Medium	Use a lint roller on the remove any dust or
Phone Case	360-380	180-200	45-60	Medium	Preheat your heat press degrees, and place the the aluminum insert
Air Freshener	380-400	190-200	45-60	Medium	Make sure the entire item plate and press for 60 degrees
Puzzles	380-400	190-200	45-60	Medium	Keep the cardboard the puzzle to hold it
Passport Cover	380-400	190-200	30-40	Medium	Place a small piece of fabric ensure even press
Ceramic Ornament	380-400	190-200	120-160	Light-Medium	Prepare your ornament denatured alcohol on remove any fibers
Mouse Pad	380-400	190-200	45-60	Medium	Use the lint brush mousepad to prevent any

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Garden Flag	380-385	190-200	45-60	Medium	Recommend pre-pressing the flag first to reduce its folds
Graduation Stole	380-400	190-200	50-60	Medium	Sublimate should be at room temperature
Graduation Cap	380-400	190-200	50-60	Medium	Prepare your cap topper by using a lint roller to remove any fibers on it
Graduation Towel	380-400	190-200	45-60	Medium	For the clearest image, we recommend using sublimation heat tape to secure the transfer
Slate Frame	380-400	190-200	5-7min	Medium	Place the paper with your design face down onto the white part of the slate
MDF Plaque	375-400	190-200	80-90	Medium	During pressing, it is normal for trapped moisture to escape through the substrate's edges or feel
Aluminum Plate	375-400	190-200	60-90	Medium	Use heat-resistant tape to prevent the plate from shifting during the transfer process
Glass or Ceramic Tile	400	200	300-480	Medium	Press tile from the back transfer side down and press into the silicone pad
Key Chain	375-400	190-200	60-90	Medium	For double-sided blanks, it is not recommended to sublimate both sides at the same time
Fridge Magnet	350-375	180-200	45-60	Medium	Once the transfer is complete, simply turn it off using the magnet inside and cool for 10 to 15 minutes
Fiberglass	380-400	190-200	60-90	Medium	It requires a little longer pressing time than MDF
Other Glass Items	380-400	190-200	180-240	Medium	Be careful not to put too much pressure on the glass
Other Aluminum Metal Items	375-400	190-200	60-90	Medium	Always place an absorbent sheet on the bottom of the heat press
Other Plastic Items	380-385	190-200	60-70	Medium	Remove transfer paper immediately after pressing
Hardboard	375-400	190-200	60-90	Medium	Remove the transfer paper immediately after pressing, unless the surface is textured

Notes: Ensure consistent and even pressure across the entire substrate during the pressing process. Use protective sheets to prevent sublimation ink from transferring onto the heat press. After pressing, allow the item to cool gradually to avoid warping or shortage. It is always recommended to test on a small piece or sample to ensure optimal results.

The Wallet Of Time

J Spring

The Wallet Of Time:

Enjoying the Tune of Expression: An Psychological Symphony within **The Wallet Of Time**

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